

Single-Cell Li-Ion/Li-Polymer Battery Charge Management Controller with Input Overvoltage Protection

Features:

- · Complete Linear Charge Management Controller:
 - Integrated Input Overvoltage Protection
 - Integrated Pass Transistor
 - Integrated Current Sense
 - Integrated Reverse Discharge Protection
- Constant Current/Constant Voltage Operation with Thermal Regulation
- 4.15V Undervoltage Lockout (UVLO)
- 18V Absolute Maximum Input with OVP:
 - 6.5V (MCP73113)
 - 5.8V (MCP73114)
- High Accuracy Preset Voltage Regulation Through Full Temperature Range (-5°C to +55°C): ±0.5%
- · Battery Charge Voltage Options:
 - 4.10V, 4.20V, 4.35V or 4.4V
- · Resistor Programmable Fast Charge Current:
 - 130 mA-1100 mA
- · Preconditioning of Deeply Depleted Cells:
 - Available Options: 10% or Disable
- · Integrated Precondition Timer:
 - 32 Minutes or Disable
- · Automatic End-of-Charge Control:
 - Selectable Minimum Current Ratio: 5%, 7.5%, 10% or 20%
 - Elapse Safety Timer: 4 HR, 6 HR, 8 HR or Disable
- · Automatic Recharge:
 - Available Options: 95% or Disable
- · Charge Status Output-Two Style Options
- · Soft start
- Temperature Range: -40°C to +85°C
- Packaging: DFN-10 (3 mm x 3 mm)

Applications:

- · Low-Cost Li-Ion/Li-Poly Battery Chargers
- MP3 Players
- · Digital Still Camera
- · Portable Media Players
- · Handheld Devices
- Bluetooth[®] Headsets
- · USB Chargers

Description:

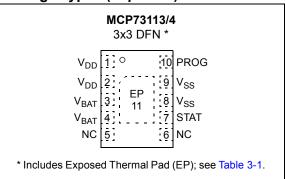
The MCP73113/4 are highly integrated Li-Ion battery charge management controllers for use in space-limited and cost-sensitive applications. The MCP73113/4 devices provide specific charge algorithms for Li-Ion/Li-Polymer batteries to achieve optimal capacity and safety in the shortest charging time possible. Along with their small physical size, the low number of external components make the MCP73113/4 ideally suitable for portable applications. The absolute maximum voltage, up to 18V, allows the use of MCP73113/4 in harsh environments, such as low cost wall wart or voltage spikes from plug/unplug.

The MCP73113/4 devices employ a constant current/ constant voltage charge algorithm. The various charging voltage regulations provide design engineers flexibility to use in different applications. The fast charge, constant current value is set with one external resistor from 130 mA to 1100 mA. The MCP73113/4 devices limit the charge current based on die temperature during high power or high ambient conditions. This thermal regulation optimizes the charge cycle time while maintaining device reliability.

The PROG pin of the MCP73113/4 also serves as enable pin. When high-impedance is applied, the MCP73113/4 will be in Standby mode.

The MCP73113/4 devices are fully specified over the ambient temperature range of -40°C to +85°C. They are available in a 10-lead, DFN package.

Package Types (Top View)



Typical Application

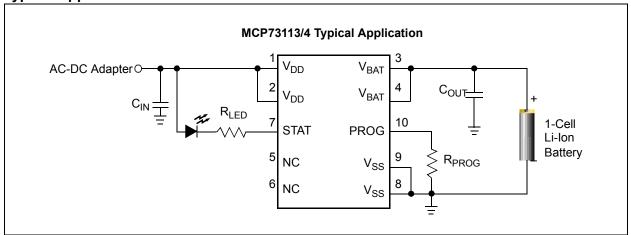


TABLE 1: AVAILABLE FACTORY PRESET OPTIONS

Charge Voltage	OVP	Pre- conditioning Charge Current	Pre- conditioning Threshold	Precondition Timer	Elapse Timer	End-of- Charge Control	Automatic Recharge	Output Status
4.10V	5.8V/6.5V	Disable/10%	66.5%/71.5%	Disable/ 32 Minimum	Disable/4 HR/ 6 HR/8 HR	5%/7.5%/ 10%/20%	No/Yes	Type 1/ Type 2
4.20V	5.8V/6.5V	Disable/10%	66.5%/71.5%	Disable/ 32 Minimum	Disable/4 HR/ 6 HR/8 HR	5%/7.5%/ 10%/20%	No/Yes	Type 1/ Type 2
4.35V	5.8V/6.5V	Disable/10%	66.5%/71.5%	Disable/ 32 Minimum	Disable/4 HR/ 6 HR/8 HR	5%/7.5%/ 10%/20%	No/Yes	Type 1/ Type 2
4.40V	5.8V/6.5V	Disable/10%	66.5%/71.5%	Disable/ 32 Minimum	Disable/4 HR/ 6 HR/8 HR	5%/7.5%/ 10%/20%	No/Yes	Type 1/ Type 2

- Note 1: I_{REG}: Regulated fast charge current.
 - 2: V_{REG}: Regulated charge voltage.
 - 3: I_{PREG}/I_{REG}: Preconditioning charge current; ratio of regulated fast charge current.
 - **4:** I_{TERM}/I_{REG}: End-of-Charge control; ratio of regulated fast charge current.
 - **5**: MCP73113: $V_{OVP} = 6.5V$, MCP73114: $V_{OVP} = 5.8V$.
 - **6:** V_{RTH}/V_{REG}: Recharge threshold; ratio of regulated battery voltage, 0% or 95%. 0% = Disabled.
 - 7: V_{PTH}/V_{REG}: Preconditioning threshold voltage.
 - 8: Output Status: Type 1 Fault Output Status = High-Z, Type 2 Fault Output Status = Flashing.

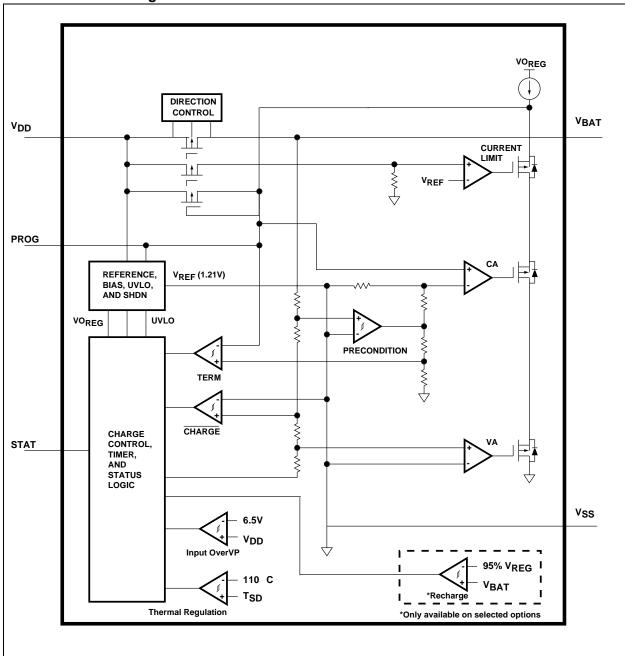
TABLE 2: STANDARD SAMPLE OPTIONS

Part Number	V _{REG}	OVP	I _{PREG} /I _{REG}	Pre-charge Timer	Elapse Timer	I _{TERM} /I _{REG}	Auto Recharge Threshold (0%=Disabled)	V _{PTH} /V _{REG}	Output Status
MCP73113-16S/MF	4.10V	6.5V	10%	32 Min.	6 HR	10%	95%	71.5%	Type 1
MCP73113-06S/MF	4.20V	6.5V	10%	32 Min.	6 HR	10%	95%	71.5%	Type 1
MCP73114-0NS/MF	4.20V	5.8V	10%	32 Min.	6 HR	10%	95%	71.5%	Type 1

Note 1: Customers should contact their distributor, representatives or field application engineer (FAE) for support and sample.

Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document. Technical support is available through the web site at: http://support.microchip.com.

Functional Block Diagram



1.0 ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings†

V _{DD}	18.0V
V _{PROG}	6.0V
All Inputs and Outputs w.r.t. V _{SS}	+0.3)V
Maximum Junction Temperature, T.,Internally	
Storage temperature65°C to	+150°C
ESD protection on all pins	
Human Body Model (1.5 k Ω in Series with 100 pF)	.≥4 kV
Machine Model (200 nF, No Series Resistance)	300V

† Notice: Stresses above those listed under "Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at those or any other conditions above those indicated in the operational listings of this specification is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.

DC CHARACTERISTICS

Parameters	Sym.	Min.	Тур.	Max.	Units	Conditions
Supply Input						
Input Voltage Range	V_{DD}	4	_	16	V	
Operating Supply Voltage	V_{DD}	4.2	_	6.5	V	
Supply Current	I _{SS}	_	4	5.5	μA	Shutdown ($V_{DD} \le V_{BAT}$ - 150 mV
		_	700	1500	μA	Charging
		_	30	100	μΑ	Standby (PROG Floating)
		_	50	150	μΑ	Charge Complete; No Battery; $V_{DD} < V_{STOP}$
Battery Discharge Current	:					
Output Reverse Leakage	I _{DISCHARGE}	_	0.5	2	μΑ	Standby (PROG Floating)
Current		_	0.5	2	μA	Shutdown ($V_{DD} \le V_{BAT}$, or $V_{DD} < V_{STOP}$)
			6	17	μΑ	Charge Complete; V _{DD} is presen
Undervoltage Lockout						
UVLO Start Threshold	V _{START}	4.10	4.15	4.25	V	
UVLO Stop Threshold	V _{STOP}	4.00	4.05	4.15	V	
UVLO Hysteresis	V _{HYS}	_	100	_	mV	
Overvoltage Protection						
OVP Start Threshold	V _{OVP}	6.4	6.5	6.6	V	MCP73113
		5.8	5.9	6.0	V	MCP73114
OVP Hysteresis	V _{OVPHYS}		150	_	mV	
Voltage Regulation (Const	ant-Voltage Mo	de)				
Regulated Output Voltage	V_{REG}	4.079	4.10	4.121	V	$T_A = -5^{\circ}C$ to $55^{\circ}C$
Options		4.179	4.20	4.221	V	$V_{DD} = [V_{REG}(Typical)+1V]$
		4.328	4.35	4.372	V	I _{OUT} = 50 mA
		4.378	4.40	4.422	V	
Output Voltage Tolerance	V_{RTOL}	-0.5		0.5	%	
Line Regulation	$ (\Delta V_{BAT}/V_{BAT})/\Delta V_{DD} $	_	0.05	0.20	%/V	$V_{DD} = [V_{REG}(Typical)+1V]$ to 6V $I_{OUT} = 50 \text{ mA}$
Load Regulation	$ \Delta V_{BAT}/V_{BAT} $	_	0.05	0.20	%	I_{OUT} = 50 mA - 150 mA V_{DD} = [V _{REG} (Typical)+1V]
Supply Ripple Attenuation	PSRR	_	-46	_	dB	I _{OUT} = 20 mA, 10 Hz to 1 kHz
		_	-30	_	dB	I _{OUT} = 20 mA, 10 Hz to 10 kHz

Note 1: Not production tested. Ensured by design.

DC CHARACTERISTICS (CONTINUED)

Parameters	Sym.	Min.	Тур.	Max.	Units	Conditions
	Oyiii.	141111.	тур.	Max.	Office	Conditions
Battery Short Protection	.,				T .,	T
BSP Start Threshold	V _{SHORT}		1.7		V	
BSP Hysteresis	V _{BSPHYS}	_	150	_	mV	
BSP Regulation Current	I _{SHORT}	_	25	_	mA	
Current Regulation (Fast C	harge, Constar	nt-Current M	ode)		_	
Fast Charge Current	I_{REG}	130	_	1100	mA	$T_A = -5^{\circ}C \text{ to } +55^{\circ}C$
Regulation		_	130	_	mA	PROG = 10 kΩ
		_	1000	_	mA	PROG = 1.1 kΩ
Charge Current Tolerance	I _{RTOL}	_	10	_	%	
Preconditioning Current R	egulation (Trick	de Charge C	onstant-Curre	nt Mode)		
Precondition Current Ratio	I _{PREG} / I _{REG}	8	10	15	%	PROG = 1 kΩ to 10 kΩ $T_A = -5$ °C to +55°C
		_	100	_	%	No Preconditioning
Precondition Voltage	V _{PTH} / V _{REG}	64	66.5	69	%	V _{BAT} Low-to-High
Threshold Ratio		69	71.5	74	%	
Precondition Hysteresis	V _{PHYS}	_	100	_	mV	V _{BAT} High-to-Low (Note 1)
Charge Termination			•			J. 1
Charge Termination	I _{TERM} / I _{REG}	3.75	5	6.25	%	PROG = 1 k Ω to 10 k Ω
Current Ratio	TERM REG	5.6	7.5	9.4	%	$T_A = -5^{\circ}C$ to $+55^{\circ}C$
		7.5	10	12.5	%	
		15	20	25	%	
Automatic Recharge					,,,	<u> </u>
Recharge Voltage	V _{RTH} / V _{REG}	93	95.0	97	%	V _{BAT} High-to-Low
Threshold Ratio	*RIH! *REG	00	00.0		/0	No Automatic Recharge
		_	0	_	%	
Pass Transistor ON-Resist	ance					l
ON-Resistance	R _{DSON}	_	350	_	mΩ	V _{DD} = 4.5V, T _J = 105°C (Note 1)
Status Indicator – STAT	DOON			I.		DD 1 7 3 11 1 (111)
Sink Current	I _{SINK}		20	35	mA	
Low Output Voltage	V _{OL}		0.2	0.5	V	I _{SINK} = 4 mA
Input Leakage Current	I _{LK}		0.001	1	μА	High-Impedance, V _{DD} on pin
PROG Input	'LK		0.001		ļ pu t	I 3 Impodanoo, v DD on piii
Charge Impedance Range	R	1		21	kΩ	
Shutdown Impedance	R _{PROG}	70	200	21	kΩ	Impedance for Shutdown
PROG Voltage Range	R _{PROG}	0	200	5	V KS2	impedance for Shuldown
	V_{PROG}	U		5	l v	
Automatic Power Down	\ <u> </u>	\/ ·			1 1/	0.01/41/41/41/41/41/41/41/41/41/41/41/41/41
Automatic Power Down Entry Threshold	V _{PDENTRY}	V _{BAT} + 10 mV	V _{BAT} + 50 mV	_	V	$2.3V \le V_{BAT} \le V_{REG}$ $V_{DD} \text{ Falling}$
Automatic Power Down Exit Threshold	V _{PDEXIT}	_	V _{BAT} + 150 mV	V _{BAT} + 250 mV	V	$2.3V \le V_{BAT} \le V_{REG}$ V_{DD} Rising
Thermal Shutdown						
Die Temperature	T _{SD}	_	150	_	°C	
Die Temperature Hysteresis	T _{SDHYS}	_	10	_	°C	

Note 1: Not production tested. Ensured by design.

AC CHARACTERISTICS

Electrical Specifications: Unless otherwise specified, all limits apply for V_{DD}= [V_{REG}(Typical)+0.3V] to 6V, T_A=-40°C to +85°C. Typical values are at +25°C, $V_{DD} = [V_{REG}(Typical)+1.0V]$ Sym. **Parameters** Min. Тур. Max. Units Conditions **Elapsed Timer** Timer Disabled **Elapsed Timer Period** 0 Hours t_{ELAPSED} 3.6 4.0 4.4 Hours 5.4 6.0 6.6 Hours 7.2 8.0 8.8 Hours **Preconditioning Timer** Preconditioning Timer Period Disabled Timer 0 Hours t_{PRECHG} 0.4 0.5 0.6 Hours **Status Indicator** Status Output turn-off delay 500 I_{SINK} = 1 mA to 0 mA μs t_{OFF} (Note 1) I_{SINK} = 0 mA to 1 mA (Note 1) Status Output turn-on delay 500 μs t_{ON}

Note 1: Not production tested. Ensured by design.

TEMPERATURE SPECIFICATIONS

Parameters	Sym.	Min.	Тур.	Max.	Units	Conditions		
Temperature Ranges								
Specified Temperature Range	T _A	-40	_	+85	°C			
Operating Temperature Range	T _J	-40	_	+125	°C			
Storage Temperature Range	T _A	-65	_	+150	°C			
Thermal Package Resistances								
Thermal Resistance, DFN-10 (3x3)	θ_{JA}	_	64	_	°C/W	4-Layer JC51-7 Standard Board, Natural Convection		
	$\theta_{\sf JC}$	_	12	_	°C/W			

2.0 TYPICAL PERFORMANCE CURVES

Note: The graphs and tables provided following this note are a statistical summary based on a limited number of samples and are provided for informational purposes only. The performance characteristics listed herein are not tested or guaranteed. In some graphs or tables, the data presented may be outside the specified operating range (e.g., outside specified power supply range) and therefore outside the warranted range.

Note: Unless otherwise indicated, $V_{DD} = [V_{REG}(Typical) + 1V]$, $I_{OUT} = 50$ mA and $T_A = +25$ °C, Constant-Voltage mode.

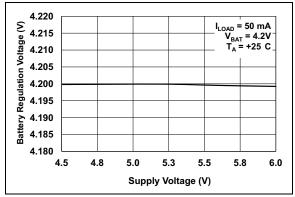


FIGURE 2-1: Battery Regulation Voltage (V_{BAT}) vs. Supply Voltage (V_{DD}) .

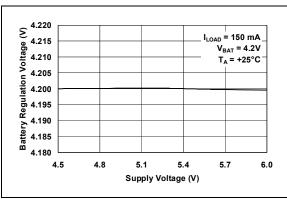


FIGURE 2-2: Battery Regulation Voltage (V_{BAT}) vs. Supply Voltage (V_{DD}) .

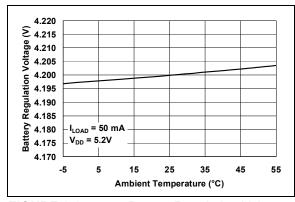


FIGURE 2-3: Battery Regulation Voltage (V_{BAT}) vs. Ambient Temperature (T_A) .

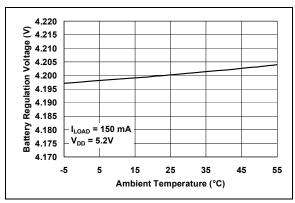


FIGURE 2-4: Battery Regulation Voltage (V_{BAT}) vs. Ambient Temperature (T_A) .

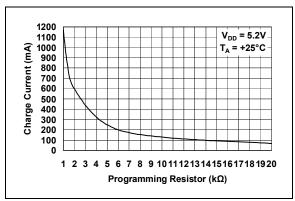


FIGURE 2-5: Charge Current (I_{OUT}) vs. Programming Resistor (R_{PROG}).

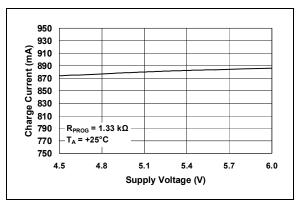


FIGURE 2-6: Charge Current (I_{OUT}) vs. Supply Voltage (V_{DD}) .

TYPICAL PERFORMANCE CURVES (CONTINUED)

Note: Unless otherwise indicated, $V_{DD} = [V_{REG}(Typical) + 1V]$, $I_{OUT} = 10$ mA and $T_A = +25$ °C, Constant-Voltage mode.

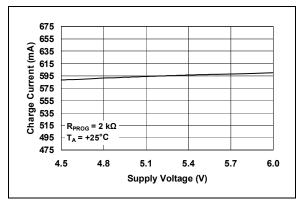


FIGURE 2-7: Charge Current (I_{OUT}) vs. Programming Resistor (R_{PROG}) .

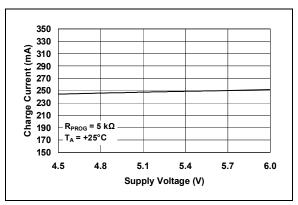


FIGURE 2-8: Charge Current (I_{OUT}) vs. Programming Resistor (R_{PROG}) .

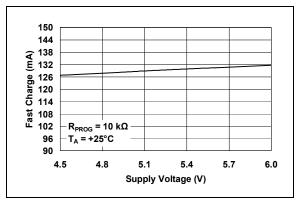


FIGURE 2-9: Charge Current (I_{OUT}) vs. Programming Resistor (R_{PROG}).

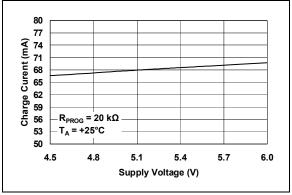


FIGURE 2-10: Charge Current (I_{OUT}) vs. Programming Resistor (R_{PROG}) .

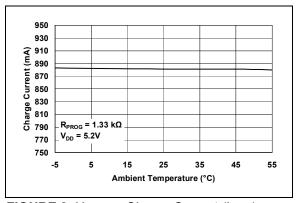


FIGURE 2-11: Charge Current (I_{OUT}) vs. Ambient Temperature (T_A).

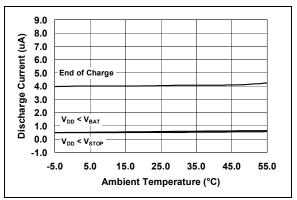


FIGURE 2-12: Output Leakage Current $(I_{DISCHARGE})$ vs. Ambient Temperature (T_A) .

TYPICAL PERFORMANCE CURVES (CONTINUED)

Note: Unless otherwise indicated, $V_{DD} = [V_{REG}(Typical) + 1V]$, $I_{OUT} = 10$ mA and $T_A = +25$ °C, Constant-Voltage mode.

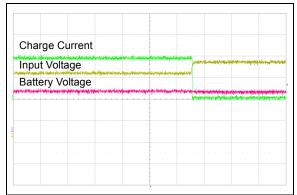


FIGURE 2-13: Overvoltage Protection Start (50 ms/Div).

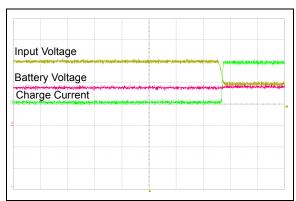


FIGURE 2-14: Overvoltage Protection Stop (50 ms/Div).

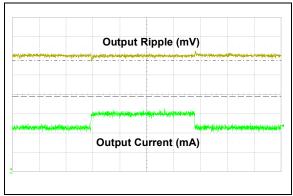


FIGURE 2-15: Load Transient Response $(I_{LOAD} = 50 \text{ mA}, \text{ Output: } 100 \text{ mV/Div}, \text{ Time: } 100 \text{ µs/Div}).$

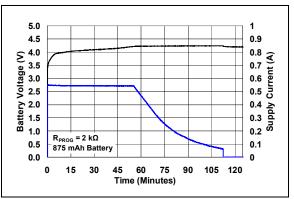


FIGURE 2-16: Complete Charge Cycle (875 mAh Li-lon Battery.

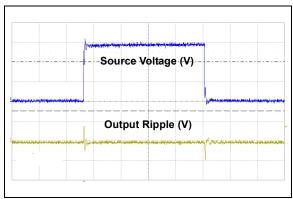


FIGURE 2-17: Line Transient Response $(I_{LOAD} = 10 \text{ mA}, \text{Output: } 1.0\text{V/Div}, \text{Source: } 2.0\text{V/Div}).$

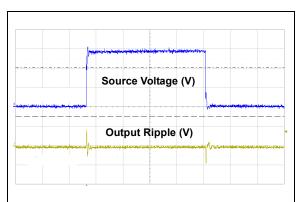


FIGURE 2-18: Line Transient Response $(I_{LOAD} = 100 \text{ mA}, \text{Output: } 1.0\text{V/Div}, \text{Source: } 2.0\text{V/Div}).$

3.0 PIN DESCRIPTION

The descriptions of the pins are listed in Table 3-1.

TABLE 3-1: PIN FUNCTION TABLES

MCP73113/4	Cumah a l	I/O	Function
DFN-10	Symbol		Function
1, 2	V_{DD}	I	Battery Management Input Supply
3, 4	V_{BAT}	I/O	Battery Charge Control Output
5, 6	NC	_	No Connection
7	STAT	0	Battery Charge Status Output
8, 9	V_{SS}	_	Battery Management 0V Reference
10	PROG	I/O	Battery Charge Current Regulation Program and Charge Control Enable
11	EP	_	Exposed Pad

3.1 Battery Management Input Supply (V_{DD})

A supply voltage of [V_{REG} (Typical) + 0.3V] to 6.0V is recommended. Bypass to V_{SS} with a minimum of 1 μ F. The V_{DD} pin is rated 18V absolute maximum to prevent sudden rise of input voltage from spikes or low-cost AC-DC wall adapter.

3.2 Battery Charge Control Output (V_{BAT})

Connect to the positive terminal of the battery. Bypass to V_{SS} with a minimum of 1 μF to ensure loop stability when the battery is disconnected.

3.3 No Connect (NC)

No connect.

3.4 Battery Management 0V Reference (V_{SS})

Connect to the negative terminal of the battery and input supply.

3.5 Status Output (STAT)

STAT is an open-drain logic output for connection to an LED for charge status indication in stand-alone applications. Alternatively, a pull-up resistor can be applied for interfacing to a host microcontroller. Refer to Table 5-2 for a summary of the status output during a charge cycle.

3.6 Current Regulation Set (PROG)

The fast charge current is set by placing a resistor from PROG to V_{SS} during Constant-Current (CC) mode. PROG pin is rated up to 5V with 6V absolute maximum value.

The PROG pin also serves as a charge control enable pin. Allowing the PROG pin to float or connecting the pin to an impedance greater than 200 k Ω will disable the MCP73113/4 charger. Refer to Section 5.5 "Constant Current MODE – Fast Charge" for details.

3.7 Exposed Pad (EP)

The Exposed Thermal Pad (EP) should be connected to the exposed copper area on the Printed Circuit Board (PCB) to enhance thermal power dissipation. Additional vias on the copper area under the MCP73113/4 device will improve the performance of heat dissipation and simplify the assembly process.

4.0 DEVICE OVERVIEW

The MCP73113/4 are simple, but fully integrated linear charge management controllers. Figure 4-1 depicts the operational flow algorithm.

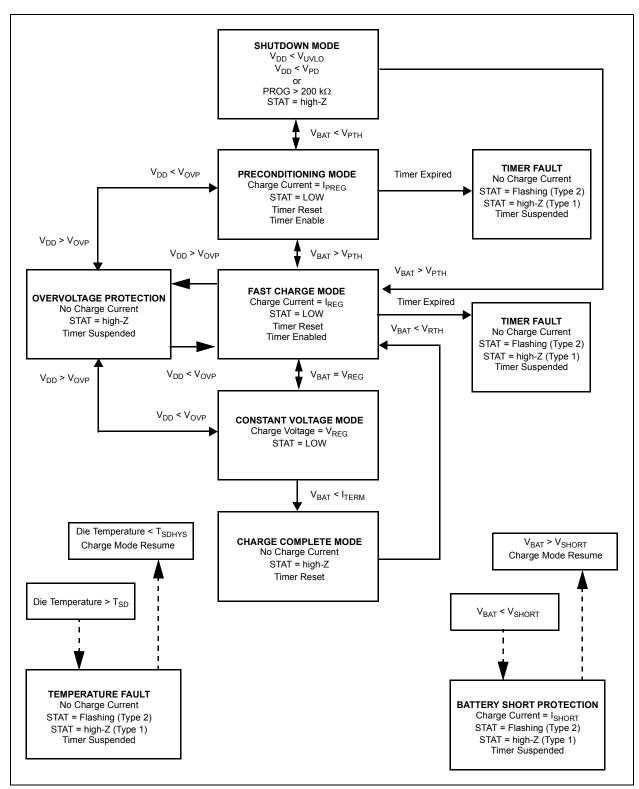


FIGURE 4-1: The MCP73113/4 Flowchart.

5.0 DETAILED DESCRIPTION

5.1 Undervoltage Lockout (UVLO)

An internal undervoltage lockout (UVLO) circuit monitors the input voltage and keeps the charger in Shutdown mode until the input supply rises above the UVLO threshold. In the event a battery is present when the input power is applied, the input supply must rise approximately 150 mV above the battery voltage before the MCP73113/4 device becomes operational.

The UVLO circuit places the device in Shutdown mode if the input supply falls to approximately 150 mV above the battery voltage. The UVLO circuit is always active. At any time, the input supply is below the UVLO threshold or approximately 150 mV of the voltage at the V_{BAT} pin, the MCP73113/4 device is placed in a Shutdown mode.

5.2 Overvoltage Protection (OVP)

An internal overvoltage protection (OVP) circuit monitors the input voltage and keeps the charger in Shutdown mode when the input supply rises above the OVP threshold. The hysteresis of OVP is approximately 150 mV for the MCP73113/4 device.

The MCP73113/4 device is operational between UVLO and OVP threshold. The OVP circuit is also recognized as overvoltage lockout (OVLO).

5.3 Charge Qualification

When the input power is applied, the input supply must rise 150 mV above the battery voltage before the MCP73113/4 becomes operational.

The automatic power-down circuit places the device in a Shutdown mode if the input supply falls to within +50 mV of the battery voltage.

The automatic circuit is always active. At any time the input supply is within +50 mV of the voltage at the V_{BAT} pin, the MCP73113/4 is placed in a Shutdown mode.

For a charge cycle to begin, the automatic powerdown conditions must be met and the charge enable input must be above the input high threshold.

5.3.1 BATTERY MANAGEMENT INPUT SUPPLY (V_{DD})

The V_{DD} input is the input supply to the MCP73113/4. The MCP73113/4 automatically enters a Power-Down mode if the voltage on the V_{DD} input falls to within +50 mV of the battery voltage. This feature prevents draining the battery pack when the V_{DD} supply is not present.

5.3.2 BATTERY CHARGE CONTROL OUTPUT (V_{BAT})

The battery charge control output is the drain terminal of an internal P-channel MOSFET. The MCP73113/4 devices provide constant current and voltage regulation to the battery pack by controlling this MOSFET in the linear region. The battery charge control output should be connected to the positive terminal of the battery pack.

5.3.3 BATTERY DETECTION

The MCP73113/4 detects the battery presence by monitoring the voltage at V_{BAT} . The charge flow will initiate when the voltage on V_{BAT} is below the $V_{RECHARGE}$ threshold. Refer to **Section 1.0 "Electrical Characteristics"** for $V_{RECHARGE}$ values. The value will be the same for the non-rechargeable device.

When $V_{BAT} > V_{REG}$ + Hysteresis, the charge will be suspended or not started, depending on the current charge status, to prevent overcharging.

5.4 Preconditioning

If the voltage at the V_{BAT} pin is less than the preconditioning threshold, the MCP73113/4 device enters a Preconditioning mode. The preconditioning threshold is factory set. Refer to **Section 1.0** "Electrical Characteristics" for preconditioning threshold options.

In this mode, the MCP73113/4 device supplies 10% of the fast charge current (established with the value of the resistor connected to the PROG pin) to the battery.

When the voltage at the V_{BAT} pin rises above the preconditioning threshold, the MCP73113/4 device enters the constant current (Fast Charge) mode.

Note: The MCP73113/4 also offer options with no preconditioning.

5.4.1 TIMER EXPIRED DURING PRECONDITIONING MODE

If the internal timer expires before the voltage threshold is reached for Fast Charge mode, a timer fault is indicated and the charge cycle terminates. The MCP73113/4 device remains in this condition until the battery is removed or input power is cycled. If the battery is removed, the MCP73113/4 device enters the Standby mode where it remains until a battery is reinserted.

Note: The typical preconditioning timer for MCP73113/4 is 32 minutes. The MCP73113/4 also offer options with no preconditioning timer.

5.5 Constant Current MODE – Fast Charge

During the Constant-Current mode, the programmed charge current is supplied to the battery or load.

The charge current is established using a single resistor from PROG to V_{SS} . The program resistor and the charge current are calculated using the following equations:

EQUATION 5-1:

 $I_{REG} = 1104 \times R^{-0.93}$ Where: $R_{PROG} = \text{kilo-ohms (k}\Omega)$

I_{REG} = milliampere (mA)

EQUATION 5-2:

$$R_{PROG} = 10^{\wedge} \frac{(log(I_{REG})/(-0.93))log}{I\overline{1104}}$$
 Where:
$$R_{PROG} = \text{kilo-ohms (k}\Omega)$$

$$I_{REG} = \text{milliampere (mA)}$$

Table 5-1 provides commonly seen E96 (1%) and E24 (5%) resistors for various charge current to reduce design time.

TABLE 5-1: RESISTOR LOOK-UP TABLE

Charge Current (mA)	Recommended E96 Resistor (Ω)	Recommended E24 Resistor (Ω)
130	10k	10k
150	8.45k	8.20k
200	6.20k	6.20k
250	4.99k	5.10k
300	4.02k	3.90k
350	3.40k	3.30k
400	3.00k	3.00k
450	2.61k	2.70k
500	2.32k	2.37k
550	2.10k	2.20k
600	1.91k	2.00k
650	1.78k	1.80k
700	1.62k	1.60k
750	1.50k	1.50k
800	1.40k	1.50k
850	1.33k	1.30k
900	1.24k	1.20k
950	1.18k	1.20k
1000	1.10k	1.10k
1100	1.00k	1.00k

Constant-Current mode is maintained until the voltage at the V_{BAT} pin reaches the regulation voltage, V_{REG} When Constant-Current mode is invoked, the internal timer is reset.

5.5.1 TIMER EXPIRED DURING CONSTANT CURRENT – FAST CHARGE MODE

If the internal timer expires before the recharge voltage threshold is reached, a timer fault is indicated and the charge cycle terminates. The MCP73113/4 device remains in this condition until the battery is removed. If the battery is removed or input power is cycled, the MCP73113/4 device enters the Standby mode where it remains until a battery is reinserted.

5.6 Constant-Voltage Mode

When the voltage at the V_{BAT} pin reaches the regulation voltage, V_{REG} constant voltage regulation begins. The regulation voltage is factory set to 4.10V, 4.20V, 4.35V or 4.40V with a tolerance of $\pm 0.5\%$.

5.7 Charge Termination

The charge cycle is terminated when, during Constant-Voltage mode, the average charge current diminishes below a threshold established with the value of 5%, 7.5%, 10% or 20% of fast charge current or internal timer has expired. A 1 ms filter time on the termination comparator ensures that transient load conditions do not result in premature charge cycle termination. The timer period is factory set and can be disabled. Refer to Section 1.0 "Electrical Characteristics" for timer period options.

5.8 Automatic Recharge

The MCP73113/4 device continuously monitors the voltage at the V_{BAT} pin in the Charge Complete mode. If the voltage drops below the recharge threshold, another charge cycle begins and current is once again supplied to the battery or load. The recharge threshold is factory set. Refer to **Section 1.0** "Electrical Characteristics" for recharge threshold options.

Note: The MCP73113/4 also offer options with no automatic recharge.

For the MCP73113/4 devices with no recharge option, the MCP73113/4 will go into Standby mode when termination condition is met. The charge will not restart until at least one of the following conditions have been met:

- Battery is removed from the system and inserted again
- V_{DD} is removed and plugged in again
- R_{PROG} is disconnected (or high-impedance) and reconnected

5.9 Thermal Regulation

The MCP73113/4 shall limit the charge current based on the die temperature. The thermal regulation optimizes the charge cycle time while maintaining device reliability. Figure 5-1 depicts the thermal regulation for the MCP73113/4 device. Refer to Section 1.0 "Electrical Characteristics" for thermal package resistances and Section 6.1.1.2 "Thermal Considerations" for calculating power dissipation.

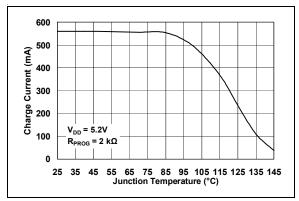


FIGURE 5-1: Charge Current (I_{OUT}) vs. Junction Temperature $(T_{,l})$.

5.10 Thermal Shutdown

The MCP73113/4 suspends charge if the die temperature exceeds +150°C. Charging will resume when the die temperature has cooled by approximately 10°C. The thermal shutdown is a secondary safety feature in the event that there is a failure within the thermal regulation circuitry.

5.11 Status Indicator

The charge status outputs are open-drain outputs with two different states: Low (L), and High-Impedance (high-Z). The charge status outputs can be used to illuminate LEDs. Optionally, the charge status outputs can be used as an interface to a host microcontroller. Table 5-2 summarizes the state of the status outputs during a charge cycle.

TABLE 5-2: STATUS OUTPUTS

CHARGE CYCLE STATE	STAT
Shutdown	high-Z
Standby	high-Z
Preconditioning	L
Constant Current Fast Charge	L
Constant Voltage	L
Charge Complete - Standby	high-Z
Temperature Fault	1.6 second 50% D.C. Flashing (Type2) high-Z (Type 1)
Timer Fault	1.6 second 50% D.C. Flashing (Type 2) high-Z (Type 1)
Preconditioning Timer Fault	1.6 second 50% D.C. Flashing (Type 2) high-Z (Type 1)

5.12 Battery Short Circuit Protection

When a single-cell Li-Ion battery is detected, an internal battery short circuit protection (BSP) circuit starts monitoring the battery voltage. When V_{BAT} is below the typical 1.7V battery short circuit protection threshold voltage, the charging behavior is postponed. A 25 mA (typical) detection current is supplied for recovering from the battery short circuit condition.

Preconditioning mode resumes when V_{BAT} raises above the battery short circuit protection threshold. The battery voltage must rise approximately 150 mV above the battery short circuit protection voltage before the MCP73113/4 device becomes operational.

6.0 APPLICATIONS

The MCP73113/4 devices are designed to operate with a host microcontroller or in stand-alone applications. The MCP73113/4 provides the preferred charge algorithm for Lithium-Ion and Lithium-Polymer cells Constant-current followed by Constant-voltage.

Figure 6-1 depicts a typical stand-alone application circuit, while Figure 6-2 depicts the accompanying charge profile.

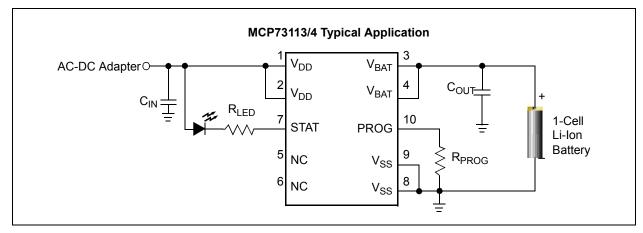


FIGURE 6-1: Typical Application Circuit.

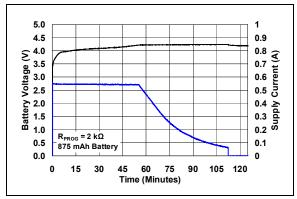


FIGURE 6-2: Typical Charge Profile (875 mAh Battery).

6.1 Application Circuit Design

Due to the low efficiency of linear charging, the most important factors are thermal design and cost, which are a direct function of the input voltage, output current and thermal impedance between the battery charger and the ambient cooling air. The worst-case situation is when the device has transitioned from the Preconditioning mode to the Constant-Current mode. In this situation, the battery charger has to dissipate the maximum power. A trade-off must be made between the charge current, cost and thermal requirements of the charger.

6.1.1 COMPONENT SELECTION

Selection of the external components in Figure 6-1 is crucial to the integrity and reliability of the charging system. The following discussion is intended as a guide for the component selection process.

6.1.1.1 Charge Current

The preferred fast charge current for Li-Ion/Li-Poly cells is below the 1C rate, with an absolute maximum current at the 2C rate. The recommended fast charge current should be obtained from the battery manufacturer. For example, a 500 mAh battery pack with 0.7C preferred fast charge current has a charge current of 350 mA. Charging at this rate provides the shortest charge cycle times without degradation to the battery pack performance or life.

Note: Please consult with your battery supplier or refer to the battery data sheet for preferred charge rate.

6.1.1.2 Thermal Considerations

The worst-case power dissipation in the battery charger occurs when the input voltage is at the maximum and the device has transitioned from the Preconditioning mode to the Constant-Current mode. In this case, the power dissipation is:

$$PowerDissipation = (V_{DDMAX} - V_{PTHMIN}) \times I_{REGMAX}$$

Where:

 V_{DDMAX} = the maximum input voltage

 I_{REGMAX} = the maximum fast charge current

 V_{PTHMIN} = the minimum transition threshold

voltage

Power dissipation with a 5V, ±10% input voltage source, 500 mA ±10% and preconditioning threshold voltage at 2.7V is:

EQUATION 6-1:

$$PowerDissipation = (5.5V - 2.7V) \times 550mA = 1.54W$$

This power dissipation with the battery charger in the DFN-10 package will result approximately 63°C above room temperature.

6.1.1.3 External Capacitors

The MCP73113/4 are stable with or without a battery load. In order to maintain good AC stability in the Constant-Voltage mode, a minimum capacitance of 1 μF is recommended to bypass the V_{BAT} pin to $V_{SS}.$ This capacitance provides compensation when there is no battery load. In addition, the battery and interconnections appear inductive at high frequencies. These elements are in the control feedback loop during Constant-Voltage mode. Therefore, the bypass capacitance may be necessary to compensate for the inductive nature of the battery pack.

A minimum of 1 μ F, is recommended for both the output capacitor and the input capacitor for typical applications.

TABLE 6-1: MLCC CAPACITOR EXAMPLE

MLCC Capacitors	Temperature Range	Tolerance
X7R	-55°C to +125°C	±15%
X5R	-55°C to +85°C	±15%

Virtually any good quality output filter capacitor can be used, independent of the capacitor's minimum Effective Series Resistance (ESR) value. The actual value of the capacitor (and its associated ESR) depends on the output load current. A 1 μF ceramic, tantalum or aluminum electrolytic capacitor at the output is usually sufficient to ensure stability.

6.1.1.4 Reverse-Blocking Protection

The MCP73113/4 provide protection from a faulted or shorted input. Without the protection, a faulted or shorted input would discharge the battery pack through the body diode of the internal pass transistor.

6.2 PCB Layout Issues

For optimum voltage regulation, place the battery pack as close as possible to the device's V_{BAT} and V_{SS} pins, recommended to minimize voltage drops along the high current-carrying PCB traces.

If the PCB layout is used as a heat sink, adding many vias in the heat sink pad can help conduct more heat to the backplane of the PCB, thus reducing the maximum junction temperature. Figure 6-4 and Figure 6-5 depict a typical layout with PCB heat sinking.

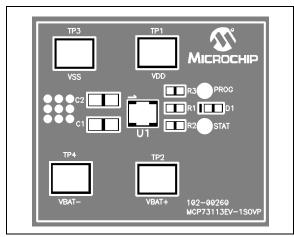


FIGURE 6-3: Typical Layout (Top).

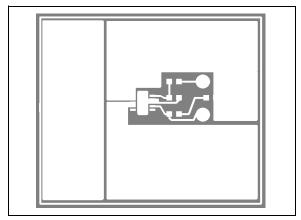


FIGURE 6-4: Typical Layout (Top Metal).

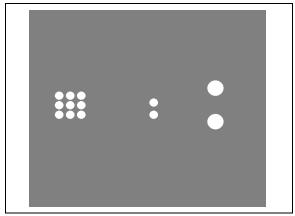


FIGURE 6-5: Typical Layout (Bottom).

7.0 PACKAGING INFORMATION

7.1 Package Marking Information

10-Lead DFN (3x3)

XXXX YYWW NNN

Standard *					
Part Number	Code				
MCP73113-06SI/MF	93HI				
MCP73113-16SI/MF	83HI				
MCP73114-0NSI/MF	9MHI				

Example:

93HI 1229 256

Legend: XX...X Customer-specific information Year code (last digit of calendary)

Y Year code (last digit of calendar year)
YY Year code (last 2 digits of calendar year)
WW Week code (week of January 1 is week '01')

NNN Alphanumeric traceability code

(e3) Pb-free JEDEC designator for Matte Tin (Sn)

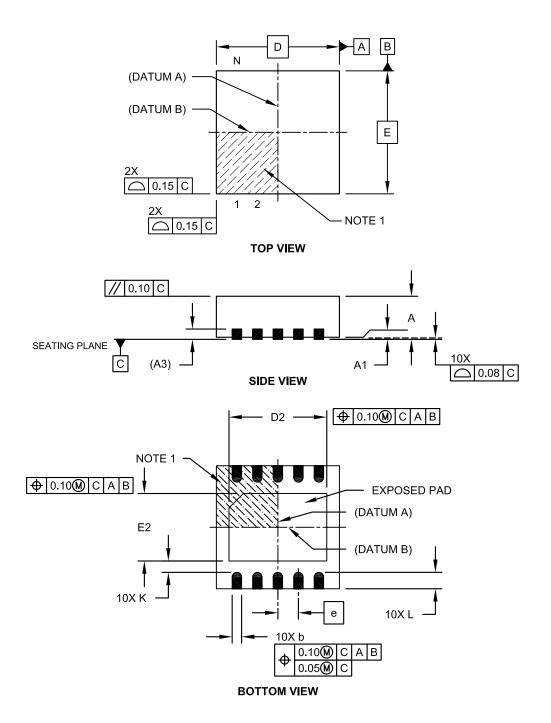
This package is Pb-free. The Pb-free JEDEC designator (e3)

can be found on the outer packaging for this package.

Note: In the event the full Microchip part number cannot be marked on one line, it will be carried over to the next line, thus limiting the number of available characters for customer-specific information.

10-Lead Plastic Dual Flat, No Lead Package (MF) - 3x3x0.9mm Body [DFN]

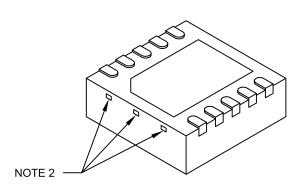
Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



Microchip Technology Drawing No. C04-063C Sheet 1 of 2

10-Lead Plastic Dual Flat, No Lead Package (MF) - 3x3x0.9mm Body [DFN]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



	Units	N	ILLIMETER	S		
Dimension	Limits	MIN	NOM	MAX		
Number of Pins	N		10			
Pitch	е		0.50 BSC			
Overall Height	Α	0.80	0.90	1.00		
Standoff	A1	0.00	0.02	0.05		
Contact Thickness	A3	0.20 REF				
Overall Length	D	3.00 BSC				
Exposed Pad Length	D2	2.15	2.35	2.45		
Overall Width	E	3.00 BSC				
Exposed Pad Width	E2	1.40	1.50	1.75		
Contact Width	b	0.18	0.25	0.30		
Contact Length	L	0.30	0.40	0.50		
Contact-to-Exposed Pad	K	0.20	-	-		

Notes:

- 1. Pin 1 visual index feature may vary, but must be located within the hatched area.
- 2. Package may have one or more exposed tie bars at ends.
- 3. Package is saw singulated.
- 4. Dimensioning and tolerancing per ASME Y14.5M.

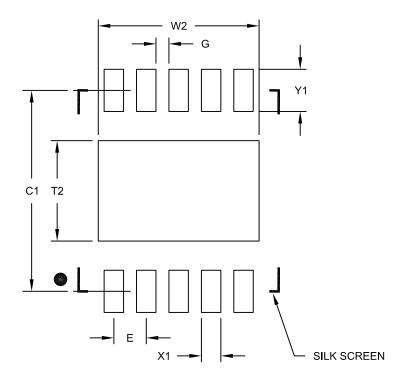
BSC: Basic Dimension. Theoretically exact value shown without tolerances.

REF: Reference Dimension, usually without tolerance, for information purposes only.

Microchip Technology Drawing No. C04-063C Sheet 2 of 2

10-Lead Plastic Dual Flat, No Lead Package (MF) - 3x3x0.9mm Body [DFN]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



RECOMMENDED LAND PATTERN

Units		MILLIMETERS		
Dimension Limits		MIN	NOM	MAX
Contact Pitch	Е	0.50 BSC		
Optional Center Pad Width	W2			2.48
Optional Center Pad Length	T2			1.55
Contact Pad Spacing	C1		3.10	
Contact Pad Width (X10)	X1			0.30
Contact Pad Length (X10)	Y1			0.65
Distance Between Pads	G	0.20		

Notes:

1. Dimensioning and tolerancing per ASME Y14.5M

BSC: Basic Dimension. Theoretically exact value shown without tolerances.

Microchip Technology Drawing No. C04-2063B

APPENDIX A: REVISION HISTORY

Revision D (February 2013)

The following is the list of modifications:

- Updated the Functional Block Diagram.
- 2. Updated the DC Characteristics table.
- 3. Updated the Temperature Specifications table.
- 4. Updated Section 3.6 "Current Regulation Set (PROG)".
- 5. Updated Section 3.7 "Exposed Pad (EP)".
- 6. Updated Section 5.3.3 "Battery Detection".
- 7. Updated Equation 5-2.
- 8. Updated Section 5.12 "Battery Short Circuit Protection".
- 9. Updated Section 6.1.1.3 "External Capacitors".

Revision C (January 2010)

The following is the list of modifications:

 DC Characteristics table: Removed the minimum and maximum values for the BSP Start Threshold parameter.

Revision B (July 2009)

The following is the list of modifications:

- 1. Added MCP73114 device throughout the document.
- 2. Updated specifications for the MCP73113/4 device family throughout the document.
- 3. Updated package marking information.
- 4. Updated Product Identification System page.

Revision A (May 2009)

· Original Release of this Document.

PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.

PART NO.	<u>x</u> <u>xx</u>	Examples:
 Device Te	 emperature Package	a) MCP73113-06SI/MF: Single Cell Li-Ion/Li- Polymer Battery Device
	Range	b) MCP73113-16SI/MF: Single Cell Li-Ion/Li- Polymer Battery Device
Device:	MCP73113: Single Cell Li-lon/Li-Polymer Battery Device MCP73113T: Single Cell Li-lon/Li-Polymer Battery Device,	c) MCP73113T-06SI-MF: Tape and Reel, Single Cell Li-lon/Li- Polymer Battery Device
	MCP73114: Single Cell Li-lon/Li-Polymer Battery Device, Tape and Reel MCP73114T: Single Cell Li-lon/Li-Polymer Battery Device, Tape and Reel	d) MCP73113T-16SI/MF: Tape and Reel, Single Cell Li-lon/Li- Polymer Battery Device
		a) MCP73114-0NSI/MF: Single Cell Li-Ion/Li- Polymer Battery Device
Temperature Range:	I = -40°C to +85°C (Industrial)	b) MCP73114T-0NSI/MF: Tape and Reel, Single Cell Li-lon/Li- Polymer Battery Device
Package:	MF = Plastic Dual Flat No Lead, 3x3 mm Body (DFN), 10-Lead	

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our
 knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data
 Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- · Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, KEELOQ, KEELOQ logo, MPLAB, PIC, PICmicro, PICSTART, PIC³² logo, rfPIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Hampshire, HI-TECH C, Linear Active Thermistor, MTP, SEEVAL and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

Analog-for-the-Digital Age, Application Maestro, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, HI-TIDE, In-Circuit Serial Programming, ICSP, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mTouch, Omniscient Code Generation, PICC, PICC-18, PICDEM, PICDEM.net, PICkit, PICtail, REAL ICE, rfLAB, Select Mode, SQI, Serial Quad I/O, Total Endurance, TSHARC, UniWinDriver, WiperLock, ZENA and Z-Scale are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

GestIC and ULPP are registered trademarks of Microchip Technology Germany II GmbH & Co. & KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2009-2013, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

Printed on recycled paper.

ISBN: 9781620769959

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



Worldwide Sales and Service

AMERICAS

Corporate Office 2355 West Chandler Blvd.

Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277

Technical Support:

http://www.microchip.com/

support

Web Address: www.microchip.com

Atlanta

Duluth, GA Tel: 678-957-9614

Fax: 678-957-1455

Boston

Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

Cleveland

Independence, OH Tel: 216-447-0464 Fax: 216-447-0643

Dallas

Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit

Farmington Hills, MI Tel: 248-538-2250 Fax: 248-538-2260

Indianapolis Noblesville, IN

Tel: 317-773-8323 Fax: 317-773-5453

Los Angeles

Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

Santa Clara

Santa Clara, CA Tel: 408-961-6444 Fax: 408-961-6445

Toronto

Mississauga, Ontario,

Canada

Tel: 905-673-0699 Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office

Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon Hong Kong

Tel: 852-2401-1200

Fax: 852-2401-3431

Australia - Sydney

Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing

Tel: 86-10-8569-7000 Fax: 86-10-8528-2104

China - Chengdu

Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Chongqing

Tel: 86-23-8980-9588 Fax: 86-23-8980-9500

China - Hangzhou

Tel: 86-571-2819-3187 Fax: 86-571-2819-3189

China - Hong Kong SAR

Tel: 852-2943-5100 Fax: 852-2401-3431

China - Nanjing

Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao

Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai

Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang

Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen

Tel: 86-755-8864-2200 Fax: 86-755-8203-1760

China - Wuhan

Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xian

Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

China - Xiamen

Tel: 86-592-2388138 Fax: 86-592-2388130

China - Zhuhai

Tel: 86-756-3210040 Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore

Tel: 91-80-3090-4444 Fax: 91-80-3090-4123

India - New Delhi

Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune

Tel: 91-20-2566-1512 Fax: 91-20-2566-1513

Japan - Osaka

Tel: 81-6-6152-7160 Fax: 81-6-6152-9310

Japan - Tokyo

Tel: 81-3-6880- 3770 Fax: 81-3-6880-3771

Korea - Daegu

Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul

Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur

Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang

Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila

Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore

Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu

Tel: 886-3-5778-366 Fax: 886-3-5770-955

Taiwan - Kaohsiung

Tel: 886-7-213-7828 Fax: 886-7-330-9305

Taiwan - Taipei

Tel: 886-2-2508-8600 Fax: 886-2-2508-0102

Thailand - Bangkok

Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels

Tel: 43-7242-2244-39 Fax: 43-7242-2244-393

Denmark - Copenhagen

Tel: 45-4450-2828 Fax: 45-4485-2829

France - Paris

Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Munich

Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan

Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen

Tel: 31-416-690399 Fax: 31-416-690340

Spain - Madrid

Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

UK - Wokingham Tel: 44-118-921-5869 Fax: 44-118-921-5820

11/29/12